

Section 1. Registration Information

Source Identification

Facility Name:	Praxair Distribution, Inc - Kingman, AZ
Parent Company #1 Name:	Praxair, Inc.
Parent Company #2 Name:	

Submission and Acceptance

Submission Type:	Re-submission
Subsequent RMP Submission Reason:	Revised OCA due to change (40 CFR 68.190(b)(6))
Description:	
Receipt Date:	02-Apr-2012
Postmark Date:	02-Apr-2012
Next Due Date:	02-Apr-2017
Completeness Check Date:	02-Dec-2013
Complete RMP:	Yes
De-Registration / Closed Reason:	
De-Registration / Closed Reason Other Text:	
De-Registered / Closed Date:	
De-Registered / Closed Effective Date:	
Certification Received:	Yes

Facility Identification

EPA Facility Identifier:	1000 0012 8925
Other EPA Systems Facility ID:	86401PRXRNI40GR

Dun and Bradstreet Numbers (DUNS)

Facility DUNS:	612796912
Parent Company #1 DUNS:	197154586
Parent Company #2 DUNS:	

Facility Location Address

Street 1:	Interstate 40 & Griffith Road
Street 2:	
City:	Kingman
State:	ARIZONA
ZIP:	86401
ZIP4:	
County:	MOHAVE

Facility Latitude and Longitude

Latitude (decimal):	35.027778
Longitude (decimal):	-114.136111
Lat/Long Method:	Interpolation - Digital map source (TIGER)
Lat/Long Description:	Center of Facility
Horizontal Accuracy Measure:	25
Horizontal Reference Datum Name:	North American Datum of 1983
Source Map Scale Number:	

Owner or Operator

Operator Name:	Praxair Distribution Inc.
Operator Phone:	(928) 718-8221

Mailing Address

Operator Street 1:	P.O. Box 6157
Operator Street 2:	
Operator City:	Kingman
Operator State:	ARIZONA
Operator ZIP:	86402
Operator ZIP4:	6157
Operator Foreign State or Province:	
Operator Foreign ZIP:	
Operator Foreign Country:	

Name and title of person or position responsible for Part 68 (RMP) Implementation

RMP Name of Person:	Trey Huntoon
RMP Title of Person or Position:	Operations Manager
RMP E-mail Address:	Trey_Huntoon@Praxair.com

Emergency Contact

Emergency Contact Name:	Trey Huntoon
Emergency Contact Title:	Operations Manager
Emergency Contact Phone:	(928) 718-8284
Emergency Contact 24-Hour Phone:	(928) 542-8107
Emergency Contact Ext. or PIN:	
Emergency Contact E-mail Address:	Trey_Huntoon@Praxair.com

Other Points of Contact

Facility or Parent Company E-mail Address:	info@praxair.com
Facility Public Contact Phone:	(800) 772-9247
Facility or Parent Company WWW Homepage Address:	www.praxair.com

Local Emergency Planning Committee

LEPC:	Mohave County LEPC
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Full Time Equivalent Employees

Number of Full Time Employees (FTE) on Site:	51
FTE Claimed as CBI:	

Covered By

OSHA PSM :	Yes
EPCRA 302 :	Yes
CAA Title V:	Yes
Air Operating Permit ID:	31094 + 50361

OSHA Ranking

OSHA Star or Merit Ranking:

Last Safety Inspection

Last Safety Inspection (By an External Agency) Date:	25-Oct-2011
Last Safety Inspection Performed By an External Agency:	EPA

Predictive Filing

Did this RMP involve predictive filing?:

Preparer Information

Preparer Name:
Preparer Phone:
Preparer Street 1:
Preparer Street 2:
Preparer City:
Preparer State:
Preparer ZIP:
Preparer ZIP4:
Preparer Foreign State:
Preparer Foreign Country:
Preparer Foreign ZIP:

Confidential Business Information (CBI)

CBI Claimed:
Substantiation Provided:
Unsanitized RMP Provided:

Reportable Accidents

Reportable Accidents:	See Section 6. Accident History below to determine if there were any accidents reported for this RMP.
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Process Chemicals

Process ID:	1000032215
Description:	Aqua Ammonia System
Process Chemical ID:	1000039199
Program Level:	Program Level 3 process
Chemical Name:	Ammonia (conc 20% or greater)
CAS Number:	7664-41-7
Quantity (lbs):	25000
CBI Claimed:	
Flammable/Toxic:	Toxic

Process ID: 1000032211
Description: Silane Transfill
Process Chemical ID: 1000039194
Program Level: Program Level 1 process
Chemical Name: Silane
CAS Number: 7803-62-5
Quantity (lbs): 15000
CBI Claimed:
Flammable/Toxic: Flammable

Process ID: 1000032212
Description: Trichlorosilane transfill
Process Chemical ID: 1000039195
Program Level: Program Level 1 process
Chemical Name: Trichlorosilane [Silane, trichloro-]
CAS Number: 10025-78-2
Quantity (lbs): 150000
CBI Claimed:
Flammable/Toxic: Flammable

Process ID: 1000032213
Description: Ammonia Purification
Process Chemical ID: 1000039196
Program Level: Program Level 3 process
Chemical Name: Ammonia (anhydrous)
CAS Number: 7664-41-7
Quantity (lbs): 245000
CBI Claimed:
Flammable/Toxic: Toxic

Process ID: 1000032214
Description: Dichlorosilane Storage
Process Chemical ID: 1000039197
Program Level: Program Level 1 process
Chemical Name: Dichlorosilane [Silane, dichloro-]
CAS Number: 4109-96-0
Quantity (lbs): 50600
CBI Claimed:
Flammable/Toxic: Flammable

Process NAICS

Process ID: 1000032213
Process NAICS ID: 1000032492
Program Level: Program Level 3 process
NAICS Code: 42469
NAICS Description: Other Chemical and Allied Products Merchant Wholesalers

Process ID:	1000032214
Process NAICS ID:	1000032493
Program Level:	Program Level 1 process
NAICS Code:	42469
NAICS Description:	Other Chemical and Allied Products Merchant Wholesalers

Process ID:	1000032211
Process NAICS ID:	1000032494
Program Level:	Program Level 1 process
NAICS Code:	42469
NAICS Description:	Other Chemical and Allied Products Merchant Wholesalers

Process ID:	1000032212
Process NAICS ID:	1000032495
Program Level:	Program Level 1 process
NAICS Code:	42469
NAICS Description:	Other Chemical and Allied Products Merchant Wholesalers

Process ID:	1000032215
Process NAICS ID:	1000032496
Program Level:	Program Level 3 process
NAICS Code:	42469
NAICS Description:	Other Chemical and Allied Products Merchant Wholesalers

Section 2. Toxics: Worst Case

Toxic Worst ID: 1000026578

Percent Weight:	100.0
Physical State:	Gas liquified by pressure
Model Used:	EPA's RMP*Comp(TM)
Release Duration (mins):	10
Wind Speed (m/sec):	1.5
Atmospheric Stability Class:	F
Topography:	Rural

Passive Mitigation Considered

Dikes:	Yes
Enclosures:	
Berms:	
Drains:	
Sumps:	
Other Type:	

Toxic Worst ID: 1000026579

Percent Weight:	30.0
Physical State:	Liquid
Model Used:	EPA's RMP*Comp(TM)
Release Duration (mins):	10
Wind Speed (m/sec):	2.5
Atmospheric Stability Class:	F
Topography:	Rural

Passive Mitigation Considered

Dikes:	
Enclosures:	
Berms:	
Drains:	
Sumps:	
Other Type:	

Section 3. Toxics: Alternative Release

Toxic Alter ID: 1000028427

Percent Weight:	100.0
Physical State:	Gas liquified by pressure
Model Used:	EPA's RMP*Comp(TM)
Wind Speed (m/sec):	3.0
Atmospheric Stability Class:	D
Topography:	Rural

Passive Mitigation Considered

Dikes:	Yes
Enclosures:	
Berms:	
Drains:	
Sumps:	
Other Type:	

Active Mitigation Considered

Sprinkler System:	
Deluge System:	
Water Curtain:	
Neutralization:	
Excess Flow Valve:	Yes
Flares:	
Scrubbers:	Yes
Emergency Shutdown:	Yes
Other Type:	

Toxic Alter ID: 1000028428

Percent Weight:	30.0
Physical State:	Liquid
Model Used:	EPA's RMP*Comp(TM)
Wind Speed (m/sec):	3.0
Atmospheric Stability Class:	D
Topography:	Rural

Passive Mitigation Considered

Dikes:	Yes
Enclosures:	
Berms:	
Drains:	
Sumps:	
Other Type:	

Active Mitigation Considered

Sprinkler System:	
Deluge System:	
Water Curtain:	
Neutralization:	
Excess Flow Valve:	
Flares:	
Scrubbers:	

Emergency Shutdown:

Yes

Other Type:

Section 4. Flammables: Worst Case

Flammable Worst ID: 1000019672

Model Used:	EPA's RMP*Comp(TM)
Endpoint used:	1 PSI

Passive Mitigation Considered

Blast Walls:
Other Type:

Flammable Worst ID: 1000019673

Model Used:	EPA's RMP*Comp(TM)
Endpoint used:	1 PSI

Passive Mitigation Considered

Blast Walls:	
Other Type:	Dikes

Flammable Worst ID: 1000019674

Model Used:	EPA's RMP*Comp(TM)
Endpoint used:	1 PSI

Passive Mitigation Considered

Blast Walls:
Other Type:

Section 5. Flammables: Alternative Release

No records found.

Section 6. Accident History

No records found.

Section 7. Program Level 3

Description

The OSHA Process Safety Management standard applies to this process, and is the basis for the Prevention Program

Program Level 3 Prevention Program Chemicals

Prevention Program Chemical ID:	1000033682
Chemical Name:	Ammonia (anhydrous)
Flammable/Toxic:	Toxic
CAS Number:	7664-41-7

Prevention Program Level 3 ID:	1000027998
NAICS Code:	42469

Safety Information

Safety Review Date (The date on which the safety information was last reviewed or revised):	20-Sep-2011
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Process Hazard Analysis (PHA)

PHA Completion Date (Date of last PHA or PHA update):	20-Sep-2011
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The Technique Used

What If:	
Checklist:	
What If/Checklist:	
HAZOP:	Yes
Failure Mode and Effects Analysis:	
Fault Tree Analysis:	
Other Technique Used:	
PHA Change Completion Date (The expected or actual date of completion of all changes resulting from last PHA or PHA update):	20-Sep-2012

Major Hazards Identified

Toxic Release:	Yes
Fire:	Yes
Explosion:	Yes
Runaway Reaction:	
Polymerization:	
Overpressurization:	Yes
Corrosion:	
Overfilling:	Yes
Contamination:	
Equipment Failure:	Yes
Loss of Cooling, Heating, Electricity, Instrument Air:	Yes
Earthquake:	
Floods (Flood Plain):	

Tornado:
Hurricanes:
Other Major Hazard Identified:

Process Controls in Use

Vents:	Yes
Relief Valves:	Yes
Check Valves:	Yes
Scrubbers:	Yes
Flares:	
Manual Shutoffs:	Yes
Automatic Shutoffs:	Yes
Interlocks:	Yes
Alarms and Procedures:	Yes
Keyed Bypass:	
Emergency Air Supply:	
Emergency Power:	
Backup Pump:	
Grounding Equipment:	Yes
Inhibitor Addition:	
Rupture Disks:	Yes
Excess Flow Device:	Yes
Quench System:	
Purge System:	Yes
None:	
Other Process Control in Use:	

Mitigation Systems in Use

Sprinkler System:	
Dikes:	Yes
Fire Walls:	
Blast Walls:	
Deluge System:	
Water Curtain:	
Enclosure:	
Neutralization:	
None:	
Other Mitigation System in Use:	

Monitoring/Detection Systems in Use

Process Area Detectors:	Yes
Perimeter Monitors:	
None:	
Other Monitoring/Detection System in Use:	

Changes Since Last PHA Update

Reduction in Chemical Inventory:	
Increase in Chemical Inventory:	Yes
Change Process Parameters:	
Installation of Process Controls:	
Installation of Process Detection Systems:	Yes

Installation of Perimeter Monitoring Systems:
Installation of Mitigation Systems:
None Recommended:
None:
Other Changes Since Last PHA or PHA Update:

Review of Operating Procedures

Operating Procedures Revision Date (The date of the most recent review or revision of operating procedures): 13-Jan-2012

Training

Training Revision Date (The date of the most recent review or revision of training programs): 06-Mar-2012

The Type of Training Provided

Classroom: Yes
On the Job: Yes
Other Training:

The Type of Competency Testing Used

Written Tests:
Oral Tests: Yes
Demonstration: Yes
Observation: Yes
Other Type of Competency Testing Used:

Maintenance

Maintenance Procedures Revision Date (The date of the most recent review or revision of maintenance procedures): 15-Dec-2011

Equipment Inspection Date (The date of the most recent equipment inspection or test): 27-Sep-2011

Equipment Tested (Equipment most recently inspected or tested): PRV's

Management of Change

Change Management Date (The date of the most recent change that triggered management of change procedures): 22-Feb-2012

Change Management Revision Date (The date of the most recent review or revision of management of change procedures): 02-Apr-2009

Pre-Startup Review

Pre-Startup Review Date (The date of the most recent pre-startup review): 19-Sep-2011

Compliance Audits

Compliance Audit Date (The date of the most recent compliance audit): 12-Mar-2012

Compliance Audit Change Completion Date (Expected or actual date of completion of all changes resulting from the compliance audit): 30-Aug-2012

Incident Investigation

Incident Investigation Date (The date of the most recent incident investigation (if any)): 13-Jan-2012

Incident Investigation Change Date (The expected or actual date of completion of all changes resulting from the investigation): 18-Jan-2012

Employee Participation Plans

Participation Plan Revision Date (The date of the most recent review or revision of employee participation plans): 18-Oct-2011

Hot Work Permit Procedures

Hot Work permit Review Date (The date of the most recent review or revision of hot work permit procedures): 04-Aug-2011

Contractor Safety Procedures

Contractor Safety Procedures Review Date (The date of the most recent review or revision of contractor safety procedures): 09-Jan-2012

Contractor Safety Performance Evaluation Date (The date of the most recent review or revision of contractor safety performance): 06-Mar-2012

Confidential Business Information

CBI Claimed:

Description

The OSHA Process Safety Management standard applies to this process, and is the basis for the Prevention Program.

Program Level 3 Prevention Program Chemicals

Prevention Program Chemical ID: 1000034720
Chemical Name: Ammonia (conc 20% or greater)

Flammable/Toxic:	Toxic
CAS Number:	7664-41-7

Prevention Program Level 3 ID:	1000029076
NAICS Code:	42469

Safety Information

Safety Review Date (The date on which the safety information was last reviewed or revised):	20-Sep-2011
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Process Hazard Analysis (PHA)

PHA Completion Date (Date of last PHA or PHA update):	20-Sep-2011
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The Technique Used

What If:	
Checklist:	
What If/Checklist:	
HAZOP:	Yes
Failure Mode and Effects Analysis:	
Fault Tree Analysis:	
Other Technique Used:	
PHA Change Completion Date (The expected or actual date of completion of all changes resulting from last PHA or PHA update):	20-Sep-2012

Major Hazards Identified

Toxic Release:	Yes
Fire:	Yes
Explosion:	
Runaway Reaction:	
Polymerization:	
Overpressurization:	Yes
Corrosion:	
Overfilling:	Yes
Contamination:	
Equipment Failure:	Yes
Loss of Cooling, Heating, Electricity, Instrument Air:	Yes
Earthquake:	
Floods (Flood Plain):	
Tornado:	
Hurricanes:	
Other Major Hazard Identified:	

Process Controls in Use

Vents:	Yes
Relief Valves:	Yes
Check Valves:	Yes
Scrubbers:	Yes
Flares:	

Manual Shutoffs:	Yes
Automatic Shutoffs:	Yes
Interlocks:	Yes
Alarms and Procedures:	Yes
Keyed Bypass:	
Emergency Air Supply:	
Emergency Power:	
Backup Pump:	
Grounding Equipment:	Yes
Inhibitor Addition:	
Rupture Disks:	
Excess Flow Device:	
Quench System:	
Purge System:	Yes
None:	
Other Process Control in Use:	

Mitigation Systems in Use

Sprinkler System:	
Dikes:	Yes
Fire Walls:	
Blast Walls:	
Deluge System:	
Water Curtain:	
Enclosure:	
Neutralization:	
None:	
Other Mitigation System in Use:	

Monitoring/Detection Systems in Use

Process Area Detectors:	Yes
Perimeter Monitors:	
None:	
Other Monitoring/Detection System in Use:	

Changes Since Last PHA Update

Reduction in Chemical Inventory:	
Increase in Chemical Inventory:	
Change Process Parameters:	
Installation of Process Controls:	
Installation of Process Detection Systems:	Yes
Installation of Perimeter Monitoring Systems:	
Installation of Mitigation Systems:	
None Recommended:	
None:	
Other Changes Since Last PHA or PHA Update:	

Review of Operating Procedures

Operating Procedures Revision Date (The date of the most recent review or revision of operating procedures):	15-Nov-2011
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Training

Training Revision Date (The date of the most recent review or revision of training programs): 06-Mar-2012

The Type of Training Provided

Classroom: Yes
On the Job: Yes
Other Training:

The Type of Competency Testing Used

Written Tests:
Oral Tests: Yes
Demonstration: Yes
Observation: Yes
Other Type of Competency Testing Used:

Maintenance

Maintenance Procedures Revision Date (The date of the most recent review or revision of maintenance procedures): 05-Feb-2011

Equipment Inspection Date (The date of the most recent equipment inspection or test): 09-Nov-2011

Equipment Tested (Equipment most recently inspected or tested): PRV's

Management of Change

Change Management Date (The date of the most recent change that triggered management of change procedures): 09-Sep-2011

Change Management Revision Date (The date of the most recent review or revision of management of change procedures): 02-Apr-2009

Pre-Startup Review

Pre-Startup Review Date (The date of the most recent pre-startup review): 19-Sep-2011

Compliance Audits

Compliance Audit Date (The date of the most recent compliance audit): 16-Feb-2012

Compliance Audit Change Completion Date (Expected or actual date of completion of all changes resulting from the compliance audit):	30-Aug-2012
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Incident Investigation

Incident Investigation Date (The date of the most recent incident investigation (if any)):	30-Nov-2011
Incident Investigation Change Date (The expected or actual date of completion of all changes resulting from the investigation):	30-Nov-2011

Employee Participation Plans

Participation Plan Revision Date (The date of the most recent review or revision of employee participation plans):	18-Oct-2011
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Hot Work Permit Procedures

Hot Work permit Review Date (The date of the most recent review or revision of hot work permit procedures):	04-Aug-2011
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Contractor Safety Procedures

Contractor Safety Procedures Review Date (The date of the most recent review or revision of contractor safety procedures):	09-Jan-2012
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Contractor Safety Performance Evaluation Date (The date of the most recent review or revision of contractor safety performance):	06-Mar-2012
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Confidential Business Information

CBI Claimed:

Section 8. Program Level 2

Section 9. Emergency Response

Written Emergency Response (ER) Plan

Community Plan (Is facility included in written community emergency response plan?): Yes

Facility Plan (Does facility have its own written emergency response plan?): Yes

Response Actions (Does ER plan include specific actions to be taken in response to accidental releases of regulated substance(s)?): Yes

Public Information (Does ER plan include procedures for informing the public and local agencies responding to accidental release?): Yes

Healthcare (Does facility's ER plan include information on emergency health care?): Yes

Emergency Response Review

Review Date (Date of most recent review or update of facility's ER plan): 17-Feb-2012

Emergency Response Training

Training Date (Date of most recent review or update of facility's employees): 13-Oct-2011

Local Agency

Agency Name (Name of local agency with which the facility ER plan or response activities are coordinated): Mojave County LEPC

Agency Phone Number (Phone number of local agency with which the facility ER plan or response activities are coordinated): (928) 757-0910

Subject to

OSHA Regulations at 29 CFR 1910.38:
OSHA Regulations at 29 CFR 1910.120: Yes
Clean Water Regulations at 40 CFR 112:
RCRA Regulations at CFR 264, 265, and 279.52:
OPA 90 Regulations at 40 CFR 112, 33 CFR 154, 49 CFR 194, or 30 CFR 254:
State EPCRA Rules or Laws: Yes
Other (Specify):

Executive Summary

Facility Description

The Praxair Kingman, Arizona plant, which began operation in October 1990, is situated on 188 acres adjacent to Interstate 40 in Mohave County, Arizona. The plant consists of the production area, Silane, Dichlorosilane and Trichlorosilane filling/recovery area, Ammonia purification and filling, liquid products filling (halocarbons), cylinder maintenance and repair shop, covered storage area and shipping dock and office area. A separate building houses the maintenance department. Pure products are repackaged (filled) from bulk containers into compressed gas cylinders. Silane, Trichlorosilane, Dichlorosilane and Ammonia are examples. Silane mixtures of gases are made and packaged on site. Hydrogen is used as a purge gas, high-oxidation fuel source and as a mixture gas.

Regulated Substances

This facility uses, manufactures, or stores a chemical listed in part 68 of Title 40 of the Code of Federal Regulations, beyond a threshold quantity, as established by the EPA;

- >Silane - Semiconductor dopant and chemical vapor deposition
- >Trichlorosilane - Semiconductor dopant and chemical vapor deposition
- >Anhydrous Ammonia - Semiconductor chemical vapor deposition
- >Dichlorosilane - Semiconductor dopant and chemical vapor deposition
- >Hydrogen - is used in the Silane process but the quantity of hydrogen is below the threshold quantity.
- >Aqueous Ammonia - Anhydrous ammonia recovered in water solution.

Accidental Release Prevention Policy

Praxair is dedicated to being the best performing industrial gas company in all aspects of our business, including safety, health, and environmental affairs. Our safety, health, and environmental policy call for a commitment to protecting the health and safety of our employees, neighbors, and the surrounding environment. This policy is the basis for engineering and construction programs that produce equipment and process systems that minimize the possibility of accidental chemical releases and operational safety programs that ensure safe operation of our facilities. Praxair is committed to the continuous improvement of these programs.

Praxair is an active member of the American Chemistry Council and subscribes to the council's program of Responsible Care®; Employee Health and Safety Code of Management Practices.

Prevention Program

In accordance with OSHA's Process Safety Management standard and EPA's Risk Management Program rule, the Praxair Kingman, Arizona facility has a comprehensive accident prevention program in place. This program is built around process safety concepts such as:

- > Technical documentation of Process Safety Information, describing the physical properties of the hazardous substances, the safety systems in place to control these substances, and the critical operating parameters of the associated equipment and systems.
- > Procedures and programs to develop, maintain, and control key program elements such as process operations, equipment mechanical integrity, employee training, management of change, hot work permits, incident investigation, and contractor activity.
- > Initial and periodic review of new or modified processes through application of comprehensive design safety and management of change programs that include Process Hazard Analysis study and pre-startup review.

Praxair has an employee participation program that promotes involvement in the process safety program and helps ensure understanding of facility-specific elements of the safety program.

The prevention program is audited periodically, by our corporate assessment group, to ensure that the process safety concepts and practices are in place and working effectively.

Chemical-specific Prevention Steps

In addition to the required prevention program elements, we have implemented safety features specific to the covered processes at our facility. Following is a description of some of these safety features.

The Praxair Kingman, Arizona facility has extensive personnel and process monitoring to detect gas releases or out-of-control processes. Upon reaching certain thresholds set at or below American Conference of Governmental Industrial Hygienists (ACGIH) levels, alarms will sound throughout the plant prompting a site evacuation if necessary and resulting in the immediate and automatic shutdown of all gas production, valves, and transfer operations. In addition to the engineering controls mentioned above, administrative controls consisting of personnel attendance is conducted at preset locations within the site. Following a site evacuation, trained first responders from the Praxair LEAP program will be deployed to investigate and take appropriate action to mitigate any incident. An investigation is conducted following the incident with corrective action to prevent reoccurrence.

Emergency Response Programs

Praxair has an emergency response program in place to minimize the effects of accidental release of regulated substances on employees, the public, and the environment. The Praxair Kingman, Arizona location will be a "responding facility" as defined in section 8.1 of the CEPPO General Guidance for Risk Management Programs (July 1998), i.e. Praxair employees will respond to all incidents. Praxair has established a Local Emergency Assistance Program (LEAP) to provide emergency response expertise for the unique industrial gas products and equipment we handle. All LEAP employees are trained in their role in the emergency plan and emergency drills are conducted at least annually. In addition, Praxair has in place a detailed site and community emergency response plan that meets the requirements of OSHA 29 CFR 1910.38 and EPA RMP 40 CFR 68.95. The community response plan has been developed in coordination with the Mohave County, Arizona Local Emergency Planning Committee (LEPC) for regulated toxics and the Golden Valley Fire Department for regulated flammables.

Planned Changes to Improve Safety

Praxair has a commitment to safety that is expressed in a company-wide goal of "Zero/Zero", which means zero accidents and zero injuries or illnesses at each and every location. We look to constantly improve the safety of our processes using recommendations developed through the prevention program and a program soliciting safety suggestions from our employees.